

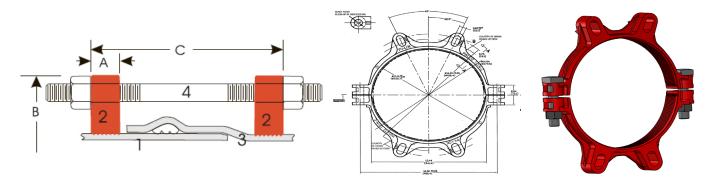
SUBMITTAL DETAILS	DATE:
PROJECT NAME:	
ENGINEER:	
CONTRACTOR:	
CONTINACION.	
SPEC. SECTION:	

PRODUCT SPECIFICATIONS

MATERIAL:	Machine- serrated clamping ring is manufactured of high strength ductile iron in accordance with ASTM A536, Grade 65-45-12. Side clamping bolts and hex nuts are manufactured of high strength steel in accordance with ASTM A449 and Zinc plated to B663,Type III Sec.1 for corrosion resistance.
SIZE RANGE:	4" through 48"
DIMENSION:	Conform to ANSI/AWWA C900 standard
PRESSURE RATING:	Equal to the water working pressure rating of the pipe on which it is installed.
FACTOR OF SAFETY:	2:1
COATING:	☐ Standard: Red Alkyd paint ☐ Special: Electro-deposition "CORRSAFE™" available For further information, please refer to our CORRSAFE Product Information sheet at https://www.sigmaco.com/download/corrsafe-alternative-coating-for-enhanced-exterior-corrosion-protection-on-wedge-and-serration-type-restrainers/
APPROVALS:	Factory Mutual approved in sizes 4"-10".
DEFLECTION:	Maintains the allowable nominal deflection within the PVC pipe manufacturer recommendation for AWWA C900 PVC pipe bell.
TRACEABILITY:	Machine-serrated clamping rings are individually cast with exact heat code information.
INSTALLATION:	In accordance with manufacturer's recommendation and applicable AWWA standards.
HARDWARE:	□ Standard: Threaded Rod & Nuts as per AWWA C111/A21.11, High Strengh Low Alloy Steel Special: □ Stainless Steel as per AISI 304 □ Stainless Steel as per AISI 316 □ Fluoropolymer blue coated as per ANSI/AWWA C111/A21.11



Technical Information



PV-LOK® Model PWP for PVC Pipe Specifications															
Please check sizes:	Nom Pipe Size	Wgt	PVC Pipe w/DI Pipe OD	Dimensions			BCD		Restraining Rods		Nuts for Restraining Rods		Clamping Bolts		
				А	В	C (Max)	Max	Min	В	J	No	Size	No	Size	Min Torque
	4	14.36	4.8	1.2	9	13	7.5"	7.12"	2	3/4x15	4	3/4	4	5/8x3 3/8	85
	6	16.44	6.9	1.2	11.52	13	10.02"	9.26"	2	3/4x18	4	3/4	4	5/8x3 3/8	85
	8	27	9.05	1.75	12.81	13	12.5"	11.5"	2	3/4x18	4	3/4	4	3/4x3 7/8	100
	10	44.4	11.1	1.75	16.88	16	15.26"	13.76"	4	3/4x24	8	3/4	4	7/8x4 3/8	125
	12	50.64	13.2	1.75	19.12	22	17.5"	16.00"	4	3/4x24	8	3/4	4	7/8x4 3/8	125
	14	101.61	15.3	3.5	21.1	22	19.6"	17.6"	6	3/4x30	12	3/4	8	7/8x6 1/4	130
	16	114.15	17.4	3.5	23.58	22	22.0"	20.0"	6	3/4x30	12	3/4	8	7/8x6 1/4	130
	18	164.97	19.5	4.25	25.8	22	24.04"	22.2"	8	3/4x30	16	3/4	8	1.00x6 1/4	130
	20	234.5	21.6	5	29.06	22	26.74"	24.70"	8	3/4x36	16	3/4	8	1-1/4x6-1/2	130
	24	288.5	25.8	5	34.64	22	32.36"	29.72"	10	3/4x36	20	3/4	8	1-1/4x6-1/2	130
	30	463.75	32	5.5	41.8	38	39.76"	36.76"	10	1x40	20	1	8	1-1/4x8-1/2	130
	36	520.4	38.3	5.5	49.04	38	46.88"	43.52"	12	1x40	24	1	8	1-1/4x8-1/2	130
	42	983.76	44.5	6.26	57.18	46	54.62"	50.62"	16	1 1/4x48	32	1 1/4	8	1 1/2x9	175
	48	1058.5	50.8	6.26	63.48	46	60.92"	56.92"	16	1 1/4x48	32	1 1/4	24	1 1/2x9	175