EXPLANATION OF SIGMA HEAT NO CODE

(FOR EXAMPLE ONLY)

Month of Production:
A = Jan
B = Feb
K = Nov
L = Dec

FURNACE/CUPOLA ID

Batch #

AN 04 E 25 A 06

Foundry ID = AN Foundry

Last two digits of production year = 2004
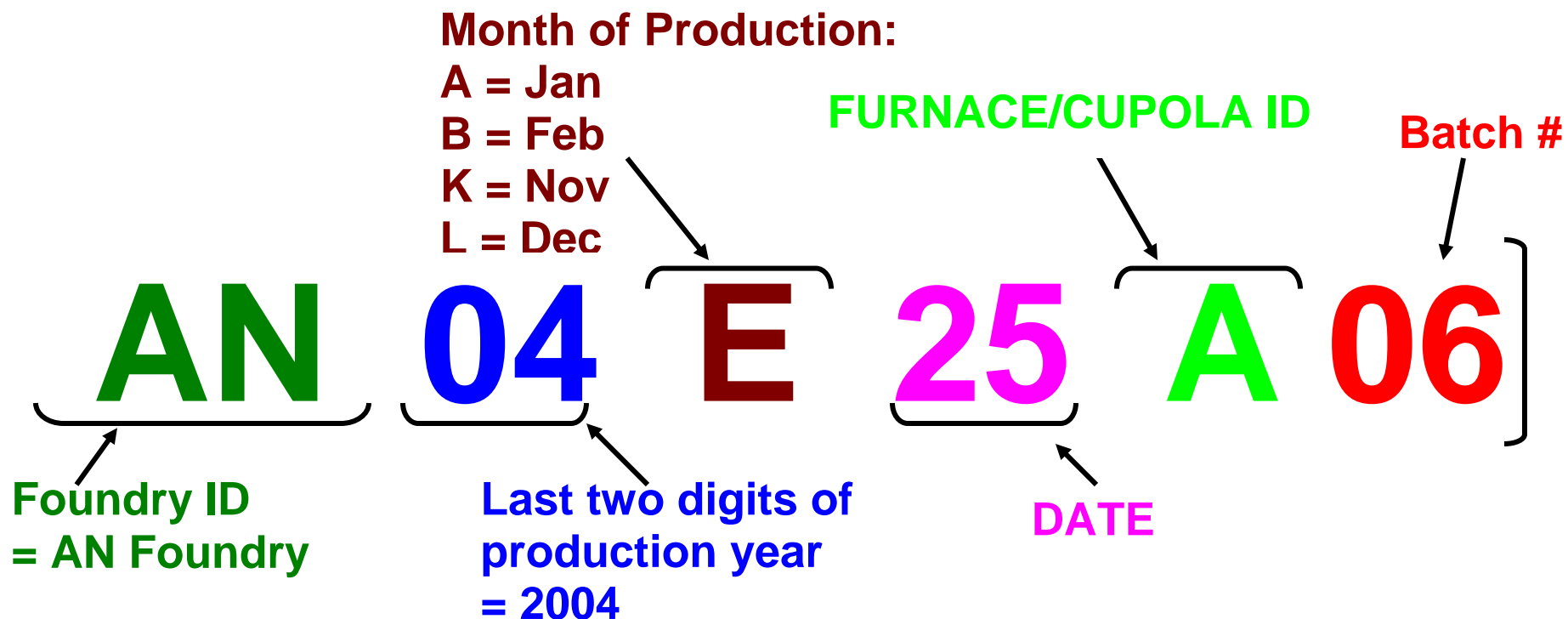
DATE

Notes:

1. Foundry ID is an alphabetical code, a combination of two (alphabet and/or number) provided by Sigma in the Master Sheet.
2. Foundry can use "-" (hyphen) between the date and the batch# if the foundry has operated only one furnace.
3. The batch numbers can also be two characters (alphabetical and/or numerical).
4. The last two characters (batch #) can be either as cast or punched.

12/11/13

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Rev:3