



PROTECTO 401 C110 DUCTILE IRON FULL BODY PUSH-ON FITTINGS

PROTECTO 401 C110 DUCTILE IRON FULL BODY PUSH-ON FITTINGS BASIC SPECIFICATIONS

SIZES: • 4" - 24"

LAYING LENGTH:

MATERIAL: • Ductile Iron ASTM A536, Grade 65-45-12, 60-42-10 or 70-50-05.

PRESSURE: • 350 PSI Water Working Pressure 4" - 24"

TESTING: • In accordance with ANSI/AWWA C110/A21.10

In accordance with UL - FM requirements.

All fittings are hydrostatically tested in accordance with SIGMA Quality Man-

agement Standard.

 All fittings are heat coded to ensure traceability and verification of metallurgical properties in accordance with SIGMA Quality Management Standards.

• In accordance with ANSI/AWWA C110/A21.10.

• Up to 5 degrees, in accordance with TYTON JOINT bell design.

• Interior of fitting is lined with Protecto 401 (ceramic epoxy coating) standard

for lining ductile iron pipe and fittings. Designed specifically for the protection of ductile iron for sanitary sewer service by providing a reliability similar to cement mortar lining in drinking water service but having the excellent

chemical resistance of a novalac epoxy for septic sewer service.

Exterior of fitting is seal coated (asphaltic material) in accordance with ANSI/

AWWA C110/A21.10 and NSF61 approved.

GASKETS: • Dual hardness SBR in accordance with ANSI/AWWA C111/A21.11.

Also available in EPDM, NBR and CR.

JOINT: • TYTON JOINT design

APPROVALS: • 4"-16" Underwriters Laboratories listed and Factory Mutual Approved.

• ANSI/AWWA C110/A21.10 for Full Body Ductile Iron Push-On Fittings for wa-

ter and other liquids.

• Per ANSI/AWWA C600 and C111 using DIP conforming to C150/C151 and PVC

pipe conforming to C900/C905.







